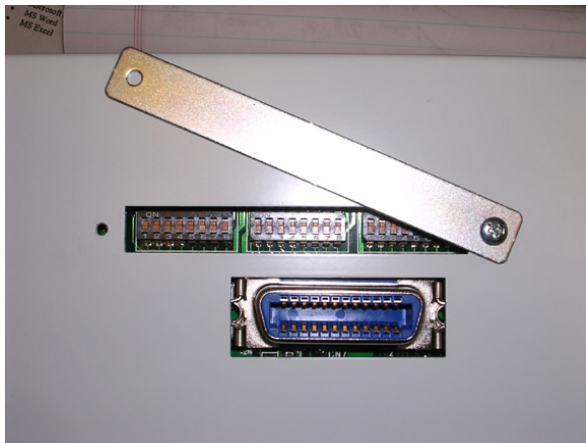
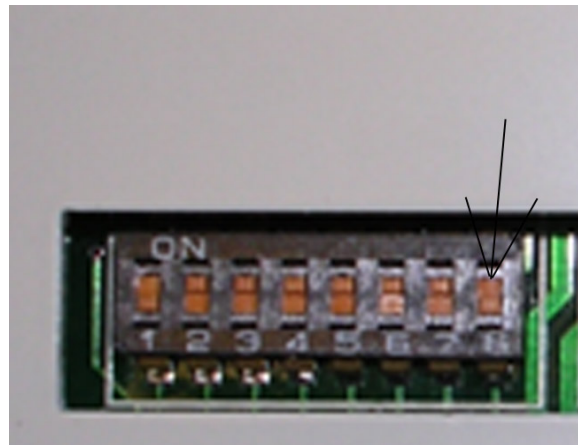


## Changing a Control Panel from Spanish to English For HCA, HCG and HCM-series HAPPY Machines

1. Power the machine off
2. Remove screw from cover plate (1/2 X 4inch) on the back of the control panel. Refer to figure A.
3. You will see 3 sets of dip switches. The first bank on the left. Turn number 8 off. (fig. B)
4. Power the machine back on
5. Press the +/- key located in the lower right hand corner.
6. Scroll down to country, press number 1, then enter.
7. Press the escape key and turn off machine.
8. Return dip switch 8 back up, and return screw to cover.
9. Resume normal sewing...



**Figure A:** removing the DIP switch cover at the rear of the control panel



**Figure B:** DIP switch #8 (indicated by arrow) on the left-side bank of DIP switches