1. DISK (How to load design from double- or high density Floppy disk into memory)

Press    Select    Press    Select FORMAT    Press    Select DESIGN    Press    Press

2. PATTERN (How to select pattern from machine memory)

Press    Select    Press    Select DESIGN    Press    Press

Design memory will retain programmed features (Needle, Scale, Convert, & other)

3. NEEDLE (Setting Color Sequence)

Press    Select    Press    Select ORDER    Input Needle No.    Press

Pressing the +/− key will insert a stop after the color is sewn. An asterisk (*) will appear next to that color.

4. USING THE TRACE FEATURE

Press    Select    Press    Set # 22,23,24* (Change by)    Press

*22 turns Trace feature on/off.  23 (Make) must be on before design is read in.  24 Outline is object shape & area = square or rectangle.

5. CAPS (Setting up for cap sewing)

Press    Select    Press    Set #7 to (YES)    Press

Flipping/Rotating the Design (steps shown for color LCD)

Press    Select    Press    Select    Press

Select “d” this time

6. ERASE Design from Machine Memory

Press    Select    Press    Select design to erase    Press keys

Press    Select    Press    Select pattern    Press    Press

Press    Select    Press    Press keys

(Erase one by one)

(Erase ALL design)
7. Adjust Satin Stitch Width (BOLD function)

For color LCD panel

Press Setting → Adjust → Select

Press Cursor to “WIDTH” → Enter Number

Press

This function allows you to increase or decrease the width of satin stitches in design from -1.0 up to +1.0mm. You can make this feature standard for all designs using CREATE menu item #26.

8. USING THE FRAME OUT FUNCTION (i.e. appliqués)

First, set embroidery frame to Origin, then press:

FRAME OUT → SET → +/-

Next, indicate how far to move frame out:

FRAME OUT → TEACH

Finally, to move to desired point, press ENTER.

CAUTION: Frame will return automatically.

9. POSITION (move to any stitch point or color change in the design)

Position → Enter stitch#, colorchg, or piece. Use 10-key pad.

CAUTION: Frame will move directly to stitch point upon pressing ENTER.

Reference for Drive Keys

DISPLAY: - Changes contents of display (for regular control panel)
- Displays the image of the active design (for color LCD panel)

FORWARD - The embroidery frame advances one stitch when pressed once. If you hold down, the frame goes forward continuously. Press STOP button to halt.

Return to POSITION - If the frame is moved at any time during the design, the Position key will return the frame to previous position.

Return to ORIGIN - Returns the design to “0” (zero) stitch position, and returns the frame to its origin.

TOP - Returns the design to “0” (zero) stitch position, but does not move the frame.

SERVICE and SUPPORT
West Coast (866) 282-7026          East Coast (877) 335-5206